#### SAFIRAL

# Electronic Manufacturing Services

#### **EMS** EMS is a synonym for a complex service of custom production of electronics.



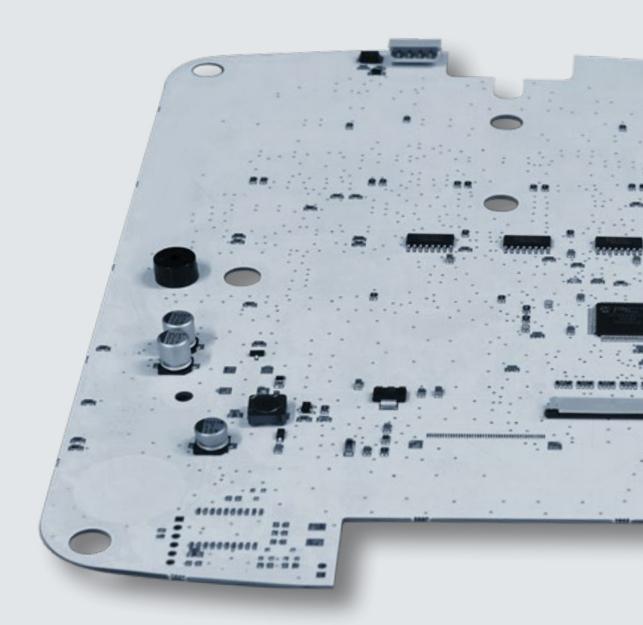
EMS express services



High technology



Reliability and flexibility









# Time flies. Never mind, we can fly with it.

We offer express production of electronics realization to our customers.



### Delivery terms PROTOTYPE mode

faster production is possible at an additional cost

production of PCB in the Prototype mode is up to 50 dm<sup>2</sup> assembly up to 5000 SMD components (max. 100 types)

### 5 WD production of PCB and purchase of components





5-8\* WD assembly



\* working days, according to current production capacities

10-13 WD for the whole project



# Table of express surcharges for assembly in PROTOTYPE mode

working days	1*	2	3	4	5-8
surcharge (%)	300	150	80	30	0

<sup>\*</sup> only after prior agreement, according to specifications



## Delivery terms STANDARD mode

faster production is possible at an additional cost

production of PCB in the STANDARD mode is over 50 dm<sup>2</sup> assembly is over 5000 SMD components

### from 8 WD production of PCB and purchase of components







<sup>\*</sup> working days, according to current production capacities

from 16-20 WD for the whole project

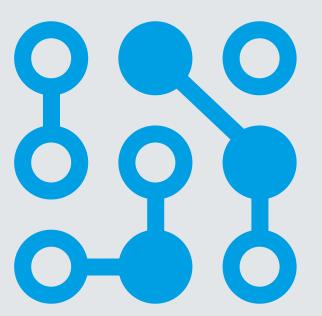


# Table of express surcharges for assembly in STANDARD mode

working days	1*	2*	3*	4	5	6	7	8-12
surcharge (%)	400	200	100	80	60	40	25	0

<sup>\*</sup> only after prior agreement, according to specifications and quantity





# High level technology

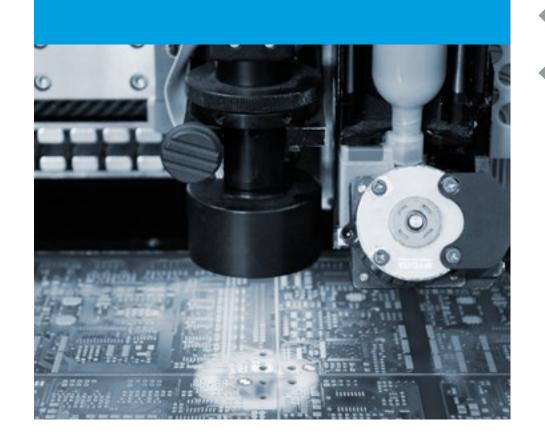
We can offer first-class services due to our modern equipment.





## ELECTRONIC ASSEMBLING BASIC DESCRIPTION

Solder paste printing



Pick and place components



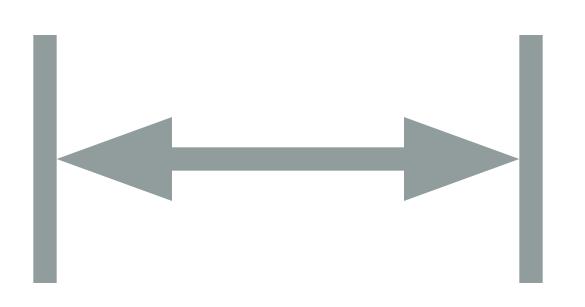
Soldering in reflow oven



Control, cleaning, cutting



### FITTING LIMITS



0402 standard01005 minimum

QFN, QFP, apod.

BGA, mikroBGA (pitch from 0,38 mm)

max. dimension of the panel:
450 x 500 mm



#### MACHINERY EQUIPMENT

5× pick and place machines Mycronic

2× Jet Printer Mycronic MY600

Selective soldering InterSelect IS-B-335S

2× reflow ovens

Optical test 3D AOI SAKI

Rework station APR-5000-DZ

3× Mycronic SMD Tower™ 200

3× MP DRY CABINET

Electrical test according to the specification

The cleaning system InJet® 388 CRRD "Combo"

SEHO 8140 PCS Wave Solder

X-Scope 3000 X-Ray Inspection System

AXC-800III X-Ray Component Counting System





#### Jet Printer

- solder paste printing
- integrated SPI system
- speed 1.080.000 dot/h
- variable solder paste thickness





### Pick-and-place machine

- speed: up to 24.000 cph
- electronical testing of components
- agilis feeders





#### Reflow oven SEHO

- 14 heating zones
- input 42 kW
- nitrogen atmosphere
- chain conveyor

#### Reflow oven SMT

- 7 heating zones
- input 48 kW
- nitrogen atmosphere
- chain conveyor





#### 2D and 3D control

- Automated Optical Inspection according standard IPC
- control of soldering quality and polarity of components
- ODB ++ compatibility





#### Optical tester

- FAI (First Article Inspection)
- visual inspection for sample production
- supplementary UV-light
- conformal coating control







#### Rework station

- advanced rework system
- total output 2600 W, dual zone
- visual system with contrast control
- DPS up to 381 mm x 197 mm size
- placement precision 0.025 mm





#### Selective soldering

- fully programmable soldering
- wide range of nozzles
- nitrogen atmosphere
- dot-like flux application
- top quality THT





#### Solder wave

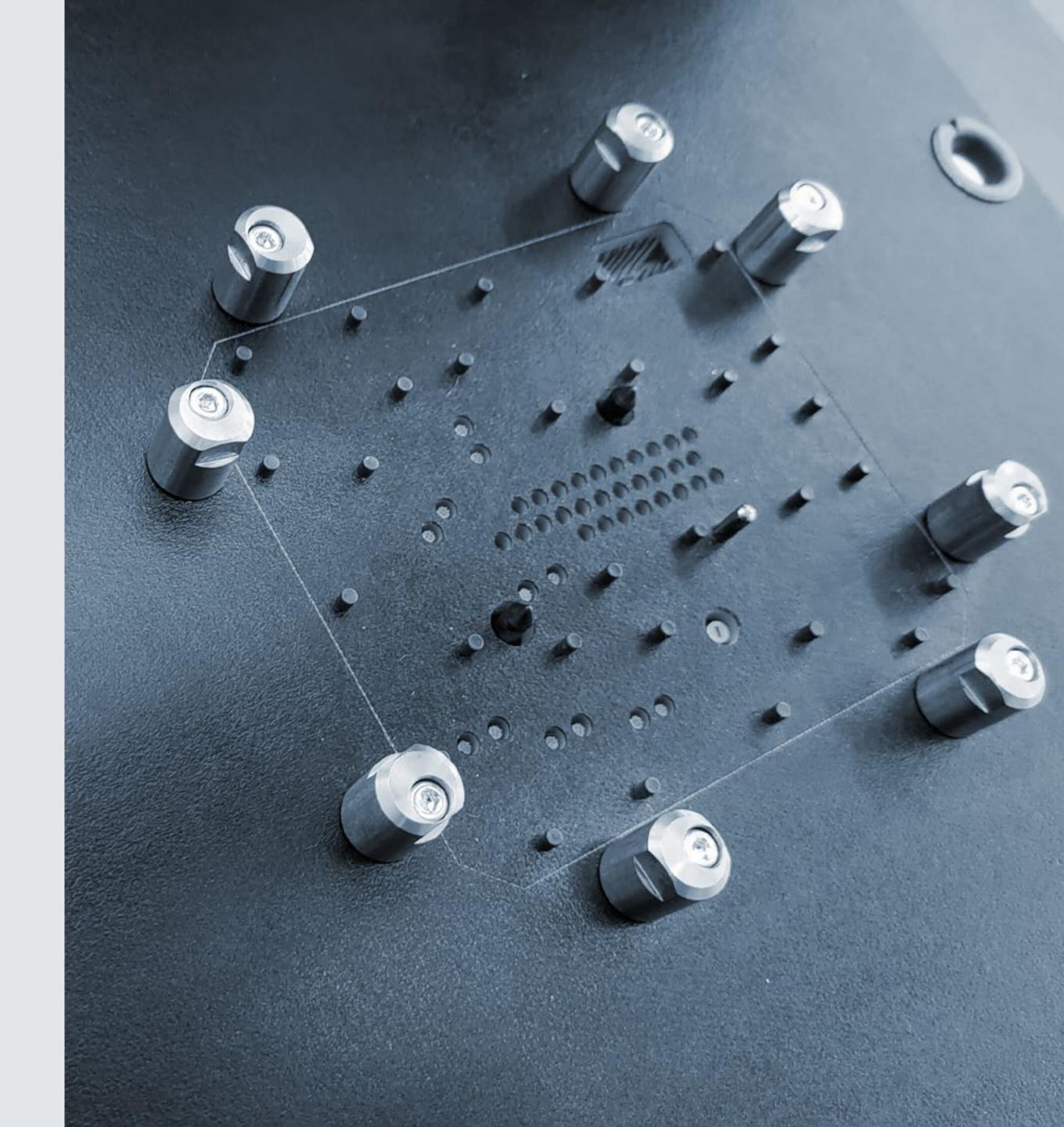
- lead free wave soldering machine
- SAC 305 alloy
- max panel size 400 mm
- automatic PCB preheating temperature setting





# Electrical test according to the specification

- custom needle field
- ICT tests (measuring devices)
- functional tests
- integrated QR code reader



#### Storage towers

- flexible, compact and highcapacity component storage
- fast storage and component search
- automatic recording of all stock movements





# X-Ray Component counting sytem

- Tubes, sealed ESD bags
- JEDEC Trays
- BGA ball count
- 7", 13" and 15" reels

#### SCIENSCOPE

AXC-800III



# X-Ray Inspection System

- micro focus closed X-ray tube
- multiplayer PCBs control
- color mapping camera with zoom







# The cleaning system

- precise washing of PCB after soldering
- possibility to set the washing cycle
- automatic control of the quality of washing fluids







# Almost nothing is impossible.



We are focused on flexibility and satisfying our clients' needs reliably.





#### MISSION

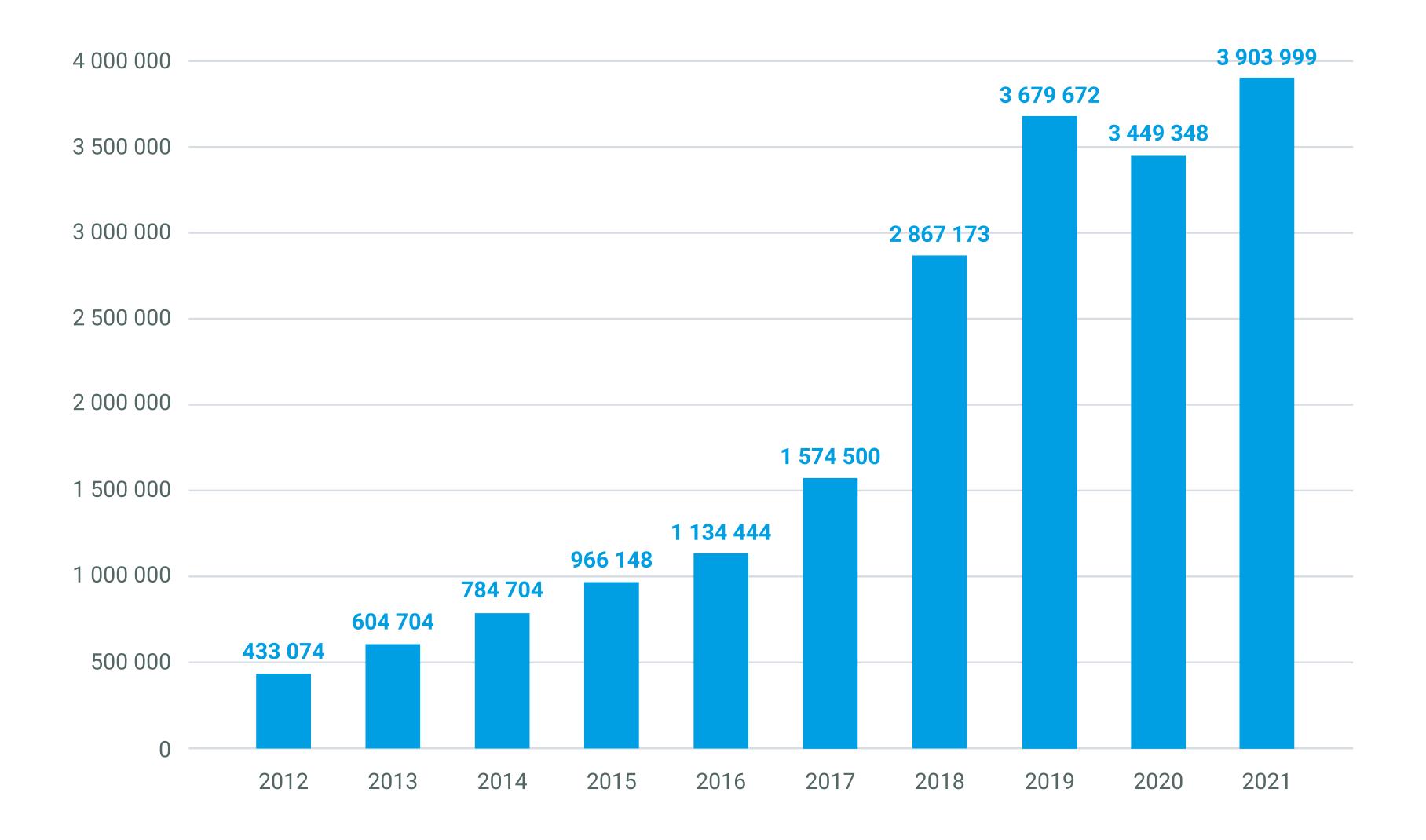
To have cooperation systematically set up to lead to the highest possible efficiency and speed.

#### VISION

Extend speed and flexibility from prototype to series by 2027.



# SAFIRAL Ltd. turnover in EUR





#### CERTIFICATION

EN ISO 9001:2016

EN ISO 14001:2016

IPC-A-610 (certified IPC specialist)

ESD space according to EN 61340-5-1, IEC 61340-4-1 specification



CERTLINE, s.r.o., Šalounova 627/3, 638 00 Brno – Lesná, Czech Republic



The CERTLINE Certification Body, accredited under the ČSN EN ISO/IEC 17021-1 standard by the Czech Accreditation Institute Public Service Company under number 3131 for the Management Systems certification, issued upon positive certification assessment results

#### CERTIFICATE

No. QMS-1107-2020 (Amendment A)

conforming the implementation and conformance of the Quality Management System

for the organization: SAFIRAL s.r.o.

Fr. Halase 151, 679 72 Kunštát

Czech Republic IČ: 277 49 991

The subject matter of the Quality Management System:

Criteria standard: EN ISO 9001:2015

Business activities: Electronic manufacturing services,

rework and equipment assembly

The scope of introduction: Fr. Halase 151, 679 72 Kunštát, Czech Republic

Date of amendment: 2021-12-20
Valid from: 2020-12-09
Valid to: 2023-12-09

Ing. Lubomír Kolek Director of the Certification Body

This certificate is issued in accordance with the licence terms and conditions stipulated in the contract concluded with the organisation.



#### **SAFIRAL**

### We are looking forward to our co-operation.

SAFIRAL s.r.o.

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